

# Distinctive Characteristics

Photo interrupter, rather than contacts, ensures high reliability.

Sealed construction for protection from environmental elements, including hydrogen sulfide, sulfur dioxide, and nitrogen hydroxide. Terminals are made of ammonia-resistent materials

Totally sealed body allows process compatibility for time- and money-saving automatic soldering and cleaning.

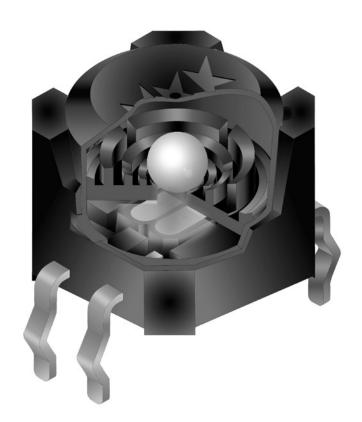
Space-saving compact dimensions allow high density mounting.

Internal steel ball movement allows functionality of 360° circumference rotation.

The DS series switch is well-suited to meet product safety concerns due to normally closed (on) status.

Crimped terminals ensure secure mounting and prevent dislodging during wave soldering.

The switch is triggered when tilted beyond 30° in any direction.



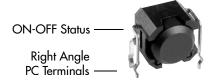
### Actual Size





# **SWITCH PART NUMBERS & DESCRIPTION**





DSBA1P DSBA1H

## **SPECIFICATIONS**

|   |                             | Absolute Maximur<br>Temperature at   |                       |                      |      |
|---|-----------------------------|--|-----------------------|----------------------|------|
|   |                             |  | Symbol                | Rating               | Unit |
|   | Forward Current             |  | I <sub>F</sub>        | 50                   | mA   |
| Input   | Reverse Voltage             |  | $V_R$                 | 5                    | ٧    |
|   | Power Dissipation           |  | $P_D$                 | 75                   | mW   |
|   | Collector-Emitter Voltage   |  | V <sub>CEO</sub>      | 30                   | ٧    |
|   | Emitter-Collector Voltage   |  | V <sub>ECO</sub>      | 3                    | ٧    |
| Output  | Collector Current           |  | I <sub>C</sub>        | 20                   | mA   |
|   | Collector Power Dissipation |  | P <sub>C</sub>        | 50                   | mW   |
|   | Total Power Dissipation     |  |                       | 100                  | mW   |
|   |                             | Mechanical Spec  | ifications            |                      |      |
| Mechanical Life: 150,000 operations minimum       |                             |  |                       |                      |      |
|   | Electrical Life:            | 150,000 operations   | minimum using applica | ble circuit          |      |
|   |                             | Materials & Fi   | nishes                |                      |      |
|   | Housing:                    | l polyamide (UL94V-0   | flammability rating)  |                      |      |
| Base: Glass fiber reinforced polyamid             |                             |  |                       | flammability rating) |      |
|   | Terminals:                  | Phosphor bronze with tin plating   |                       |                      |      |
|   |                             | Environmental Spe  | ecifications          |                      |      |
| Operating Temperature Range: −25°C ~ +80°C (−13°F |                             |  | °F ~ +176°F)          |                      |      |
| Storage Temperature Range: -                      |                             | -30°C ~ +85°C (−22°F ~ +185°F)   |                       |                      |      |
|   | Humidity:                   | 85% humidity for 500 hours @ +85°C (+185°F)  |                       |                      |      |
|   | Vibration:                  | 10Hz with peak-to-peak amplitude of 10mm traversing the frequency range<br>& returning in 1 minute; 3 right angled directions for 500,000 cycles |                       |                      |      |
|   | Shock:                      | 100G (981m/s <sup>2</sup> ) acceleration (tested in 6 right angled directions, with 5 shocks in each direction)                                  |                       |                      |      |
|   |                             | lotes:<br>1. Prevent exposure to m<br>2. Do not install switch n   |                       |                      |      |

## **SPECIFICATIONS (Continued)**

Operating Angle

Return Angle

Circuit Characteristics (ON-OFF)

 $\pm 30^{\circ}$  to  $\pm 60^{\circ}$ 

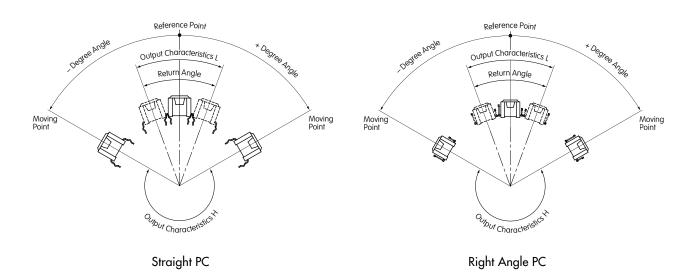
Minimum 10°

V<sub>OL</sub>→ V<sub>OH</sub> Output

V<sub>OH</sub> → V<sub>OL</sub> Output

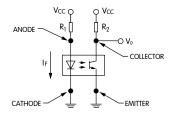
Output Characteristics V<sub>OL</sub> with Photo transistor ON: 1.0V maximum (horizontal) Output Characteristics V<sub>OH</sub> with Photo transistor OFF: 4.0V minimum (inclined at an angle of -60° minimum)

#### **Output Characteristics**



#### **Circuit Design Considerations**

$$V_{CC} = 5V$$
 
$$R_2 = 100k\Omega$$
 
$$I_F = 19mA \quad (V_{CC} = 5V, R_1 = 200\Omega)$$
 
$$V_F of the LED \qquad Maximum = 1.3V$$



#### **PCB Processing**

Wave Soldering: 10 seconds maximum @ 260°C maximum **Soldering:** 

Manual Soldering: 3 seconds maximum @ 350°C maximum

**Automated Cleaning:** Use alcohol based solution at 50°C maximum. Do not submerge over

2 inches (5cm) for 1 minute maximum. Do not use organic solvents.



# **MOUNTING OPTIONS**





PCB mounting option for Straight PC

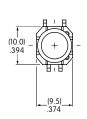
PCB mounting option for Right Angle PC

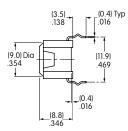
Install switch at an angle less than ±3°

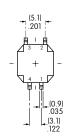
# **TYPICAL SWITCH DIMENSIONS**

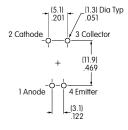
## Straight PC









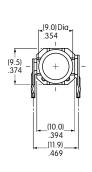


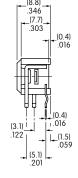
DSBA1P

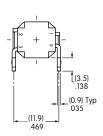
Terminal numbers are on bottom of switch.

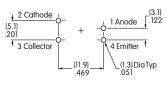
## **Right Angle PC**











**DSBA1H** 

Terminal numbers are on bottom of switch.