# High Precision Positioning Inductive Proximity Sensor E2C-EDA

## Proximity Sensor with Separate Amplifier Enables Easily Making High-precision Sensitivity Settings.

- Wide variety of Sensor Heads to select according to the application. The Sensor Heads use flexible cable.
- High resistance to changes in ambient temperature. Temperature characteristics of 0.08%/°C (for 5.4-dia. models).
- Make simple and reliable detection settings with micronlevel precision using the teaching function.
- Check the sensing excess gain level on the digital display.
- Support for high-precision positioning and screening with fine positioning to maximize variations.

Be sure to read *Safety Precautions* on page 9.

### **Ordering Information**

#### Sensors [Refer to *Dimensions* on *page 11.*] Sensor Heads

Туре	Арр	bearance	Sensing distance	Repeat accuracy	Model
	Cylindrical	3 dia. $\times$ 18 mm	0.6 mm	1 µm	E2C-EDR6-F *2
		5.4 dia. $ imes$ 18 mm	1 mm	1 µm	E2C-ED01-□ *1 *2*3
		8 dia. × 22 mm	2 mm	2 µm	E2C-ED02-□ <b>*</b> 1 <b>*</b> 2 <b>*</b> 3
Shielded	Screw	M10 × 22 mm	2 mm	2 μm	E2C-EM02-□ <b>*1 *2 *</b> 3
	Flat	$30 \times 14 \times 4.8 \text{ mm}$	5 mm	2 µm	E2C-EV05-□ <b>*</b> 1 <b>*</b> 2 <b>*</b> 3
Unshielded	Screw	M18 × 46.3 mm	7 mm	5 µm	E2C-EM07M-□ <b>*</b> 1 <b>*</b> 2 <b>*</b> 3
Heat-resistant	Screw	$M12 \times 22 \text{ mm}$	2 mm	2 µm	E2C-EM02H <b>*</b> 2

**\*1** A Protective Spiral Tube is provided with models ending in the suffix -S. (example: E2C-ED01-S).

For detailed dimensions of the Protective Spiral Tube, refer to the information on the E39-F32A on the OMRON website.

\*2 Two cable lengths are available. (3-dia.: free-cut type, Heat-resistant type: standard-length only). Overall length of the standard-length type: 2.5 m, Length from the Sensor Head to the Preamplifier: 2.0 m (Example: E2C-ED01) Overall length of the free-cut type: 3.5 m, Length from the Sensor Head to the Preamplifier: 0.5 m for models ending in the suffix -F (example: E2C-ED01F).

\*3 Models ending in the suffix -S that come with Protective Spiral Tubes and free-cut models ending in the suffix -F are made-to-order products.



#### Amplifier Units Amplifier Units with Cables

Item		Appearance Functions		Model		
		Appearance	Functions	NPN output	PNP output	
Advanced models	Twin-output models		Area output, open circuit detection, differential operation	E2C-EDA11 2M	E2C-EDA41 2M	
	External-input models		Remote setting, differential operation	E2C-EDA21 2M	E2C-EDA51 2M	

#### Amplifier Units with Connectors (An Amplifier Unit Connector (sold separately) is required.)

	Item		Appearance Functions		Model		
nem		Appearance	Functions	NPN output	PNP output		
Advanced models	Twin-output models		Area output, open circuit detection, differential operation	E2C-EDA6	E2C-EDA8		
Auvanced models	External-input models		Remote setting, differential operation	E2C-EDA7	E2C-EDA9		

#### Amplifier Unit Connectors (Order Separately) Note: Protector seals provided. [Refer to E3X-DA-S/MDA.]

Item	Appearance	Cable length	No. of conductors	Model
Master Connector		2 m	4	E3X-CN21
Slave Connector			2	E3X-CN22

#### Ordering Precautions for Amplifier Units with Connectors A Connector is not provided with the Amplifier Unit. Refer to the following tables when ordering. **Applicable Connector Amplifier Unit** (Order Separately) Model NPN output **PNP** output Master Connector **Slave Connector** E2C-EDA6 E2C-EDA8 Advanced models E3X-CN21 E3X-CN22 + E2C-EDA7 E2C-EDA9 When Using 5 Amplifier Units Amplifier Units (5 Units) 1 Master Connector 4 Slave Connectors +

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#### Mobile Console (Order Separately) [Refer to E3X-DA-S/MDA.]

\_ \_ \_ \_ \_ \_ \_ \_ \_

Appearance	Model	Remarks
	E3X-MC11-SV2 (model number of set)	Mobile Console with Head, Cable, and AC adapter provided as accessories
	E3X-MC11-C1-SV2	Mobile Console
	E3X-MC11-H1	Head
S. P. Market	E39-Z12-1	Cable (1.5 m)

Note: Use the E3X-MC11-SV2 Mobile Console with E2C-EDA-series Amplifier Units. If you use a Mobile Console like the E3X-MC11-S, some functions may not operate. For details, refer to *Ratings and Specifications* for E3X-DA-S/MDA.

#### Accessories (Order Separately)

#### **Mounting Bracket**

A Mounting Bracket is not provided with the Amplifier Unit. Order a Mounting Bracket separately if required. [Refer to E39-L, F39-L, E39-S, and E39-R.]

-		
Appearance	Model	Quantity
A A A A A A A A A A A A A A A A A A A	E39-L143	1

End Plate

An End Plate is not provided with the Amplifier Unit. Order an End Plate separately if required.

[Refer to PFP-D.]

Appearance	Model	Quantity
OUS-	PFP-M	1

### **Rating and Specifications**

#### **Sensor Heads**

		Model	E2C-EDR6-F	E2C-ED01(-□)	E2C-ED02(-□)	E2C-EM02(-□)	E2C-EM07(-□)	E2C-EV05(-□)	E2C-EM02H
Item			3 dia. × 18 mm	5.4 dia. $\times$ 18 mm	8 dia. $ imes$ 22 mm	$M10 \times 22 \text{ mm}$	$\text{M18} \times \text{46.3 mm}$	$30 \times 14 \times 4.8 \text{ mm}$	$M12 \times 22 \text{ mm}$
Sensing di	stance	stance 0.6 mm 1 mm 2 mm 7 mm			7 mm	5 mm	2 mm		
Sensing of	oject			Magnetic metal (The sensing distance will decrease when sensing non-magnetic metal. Refer to <i>Engineering Data</i> on page 5.)					
Standard s	onoina o	hight	$5 \times 5 \times 3$ mm		$10 \times 10 \times 3$ mm	ו	$22 \times 22 \times 3$ mm	$15 \times 15 \times 3$ mm	$20 \times 20 \times 3 \text{ mm}$
Stanuaru s	sensing o	bject	Material: iron (S50C)					L	
Repeat acc	curacy 🗱	1	1 μm		2 μm		5 μm	2 μm	
Hysteresis	distance	)	Variable						
Tempera-	Sensor	Head	0.3%/°C	0.08%/°C				0.04%/°C	0.2%/°C
ture char- acteristic <b>*</b> 1	Preamp Amplifie	lifier and er	0.08%/°C						
Ambient	Operatir	ng	–10°C to 60°C	-10°C to 60°C (with no icing or condensation)				−10°C to 200°C <b>*</b> 3	
tempera- ture *2	Storage		-10°C to 60°C (with no icing or condensation) -20°C to 70°C (with no icing or condensation)						
Ambient h	ient humidity Operating/storage: 35% to 85% (with no condensation)								
Insulation	resistand	e	50 MΩ min. (at 500 VDC)						
Dielectric s	strength		1,000 VAC at 50/60 Hz for 1 min between current carry parts and case						
Vibration r		e			nm double amplit			d Z directions	
Shock resi	stance		Destruction: 50	0 m/s <sup>2</sup> for 3 time	es each in X, Y,	and Z directions			
Degree of	protectio	n	IEC60529 IP67	,					IEC60529 IP60 <b>*</b> 4
Connection	n methoo	i	"-F" model cab	e length: 3.5 m	gth: 2.5 m (2 m b (0.5 m between	Head and Prear	nplifier)		
Weight (pa	cked sta	te)	Approx. 120 g	Approx. 120 g (Models with protective spiral tube ("-S" models) are approx. 90 g heavier.)					
		Case	Brass	Stainless steel	Brass			Zinc	Brass
-	Sensor	Sensing surface	Heat-resistant	ABS					PEEK
	Head	Clamping nut				Nickel-plated b	rass		Nickel-plated brass
		Toothed washer				Zinc-plated iror	1		Zinc-plated iron
	Preamp	lifier	PES			1			1
Accessorie	es		Preamplifier M	ounting Brackets	s, Instruction Ma	nual			

\*1 The repeat accuracy and temperature characteristic are for a standard sensing object positioned midway through the rated sensing distance.
 \*2 A sudden temperature rise even within the rated temperature range may degrade characteristics.

**\*3** For the Sensor Head only without the preamplifier (-10 to 60°C). With no icing or condensation.

\*4 Do not operate in areas exposed to water vapor because the enclosure is not waterproof.

Extension Cables between Sensor Head and Amplifier Unit A Mounting Bracket is not provided with the Amplifier Unit. Order an Extension Cable separately if required. [Refer to Dimensions on page 12.]

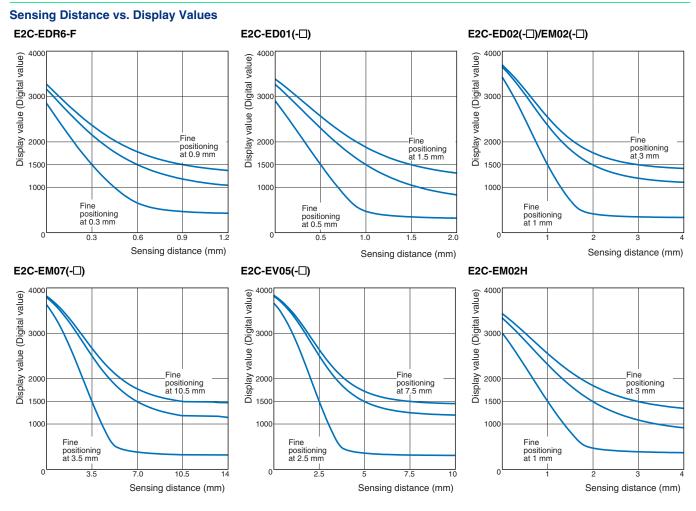
Cable length	Model	Quantity
2 m	E22-XC2R	1
7 m	E22-XC7R	

### **Amplifier Units**

Туре		Advanced Models	with Twin Outputs	Advanced Models with External Inputs			
Model	NPN output	E2C-EDA11	E2C-EDA6	E2C-EDA21	E2C-EDA7		
ltem	PNP output	E2C-EDA41	E2C-EDA8	E2C-EDA51	E2C-EDA9		
Supply voltag	le	12 to 24 VDC ±10%, ripple (p-p): 10% max.					
Power consu	mption	1,080 mW max. (current c	onsumption: 45 mA at powe	er supply voltage of 24	VDC)		
Control outpu	ıt	Load power supply voltage: 26.4 VDC max.; NPN/PNP open collector output; load current: 50 mA max. (residual voltage: 1 V max.)					
	Super-high- speed mode *	150 $\mu$ s for operation and reset respectively					
Response time	High-speed mode	300 $\mu s$ for operation and re	eset respectively				
line	Standard mode	1 ms for operation and res	et respectively				
	High-resolution mode	4 ms for operation and res	et respectively				
Differential detectionSwitchable between single edge and double edge detection mode Single edge: Can be set to 300 µs, 500 µs, 1 ms, 10 ms, or 100 ms Double edge: Can be set to 500 µs, 1 ms, 2 ms, 20 ms, or 200 ms.							
	Timer functionSelect from OFF-delay, ON-delay, or one-shot timer. 1 ms to 5 s (1 to 20 ms set in 1-ms increments, 20 to 200 ms set in 10-ms increments, 200 ms to 1 s set in 100-ms increments, and 1 to 5 s set in 1 s-increments)						
	Zero-reset	Negative values can be displayed. (Threshold is not shifted.)					
Functions	Initial reset	Settings can be returned to defaults as required.					
	Mutual interfer- ence prevention	Possible for up to 5 Units. <b>*</b> Intermittent oscillation method (Response time = (number of Units connected + 1) ×15 ms)					
	Hysteresis settings	Setting range: 10 to 4,000					
	I/O settings	Output setting (Select from output, self-diagnosis, or o		Input setting (Select fr zero-reset, synchrono	rom teaching, fine positioning, ous detection.)		
Digital displa	y	Select from the following: Incident level + threshold, incident level percentage +threshold, incident light peak level + incident light bottom level (updated with output), long bar display, incident level + peak hold, incident level + channel					
Display orien	tation	Switching between normal/reversed display is possible.					
Ambient temp	perature	Operating: When connecting 1 to 2 Units: -10°C to 55°C When connecting 3 to 5 Units: -10°C to 50°C When connecting 6 to 16 Units: -10°C to 45°C When used in combination with an EDR6-F When connecting 3 to 4 Units: -10°C to 50°C					
		When connecting 5 to 8 Units: –10°C to 45°C When connecting 9 to 16 Units: –10°C to 40°C					
		Storage: -20°C to 70°C (with no icing)					
Ambient hum	,	Operating/storage: 35% to 85% (with no condensation)					
Insulation resistance		20 MΩ min. (at 500 VDC)					
Dielectric stre	•	1,000 VAC at 50/60 Hz for 1 min					
Vibration resi		Destruction: 10 to 55 Hz, 1.5-mm double amplitude for 2 hours each in X, Y, and Z directions					
Shock resista			times each in X, Y, and Z	directions			
Degree of pro		IEC60529 IP50					
Connection n	nethod	Prewired	Connector	Prewired	Connector		
Weight (pack	ed state)	Approx. 100 g	Approx. 55 g	Approx. 100 g	Approx. 55 g		
Material	Case	PBT (polybutylene terepht	nalate)				
	Cover	Polycarbonate					
· ~ · · · ·							

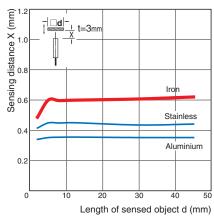
\* Communications are disabled if the detection mode is selected during super-high-speed sensing mode, and the communications functions for mutual interference prevention and the Mobile Console will not function.

### **Engineering Data**



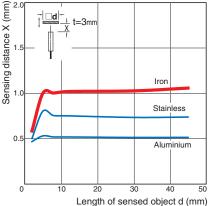
#### Influence of Sensing Object Size and Material



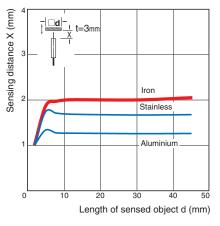




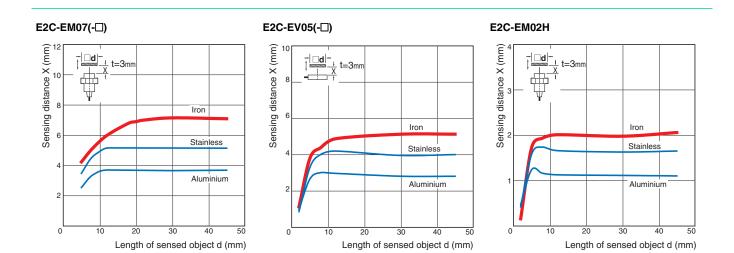
E2C-ED01(-□)



E2C-ED02(-□)/EM02(-□)

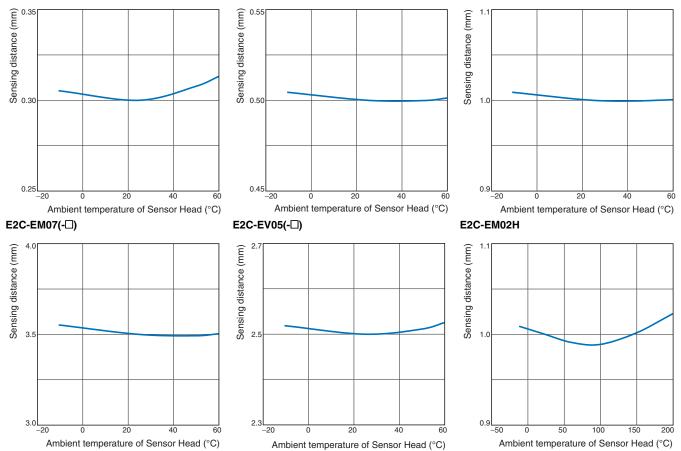


E2C-ED02(-□)/EM02(-□)



E2C-ED01(-□)





## I/O Circuit Diagrams

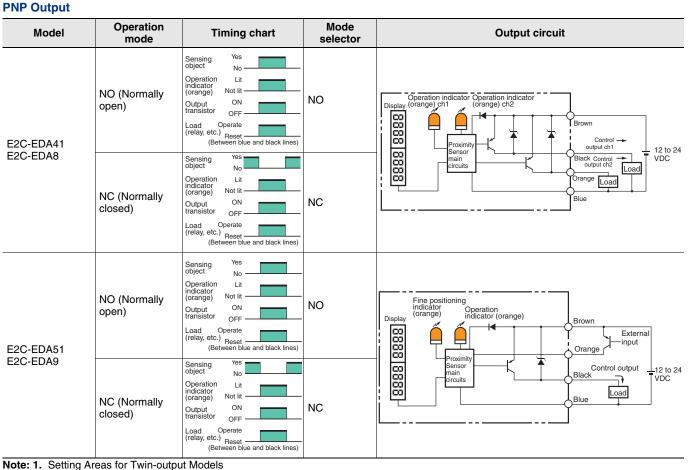
#### **NPN Output**

Model	Operation mode	Timing chart	Mode selector	Output circuit
E2C-EDA11	NO (Normally open)	Sensing Yes object No Operation Lit indicator (orange) Not lit Output ON transistor OFF Load Operate (relay, etc.) Reset (Between brown and black lines)	NO	Operation indicator Operation indicator Display (orange) ch1 (orange) ch2 Proximity Proximity Control output Load Proximity Control output Load Orange ch1 12 to 24
E2C-EDA6	NC (Normally closed)	Sensing Ves No Operation Lit Indicator Not lit (orange) ON Utput ON Load Operate (relay, etc.) Reset (Between brown and black lines)	NC	Sensor Circuits Blue Blue
E2C-EDA21	NO (Normally open)	Sensing Yes object No Operation Lit indicator (orange) Not lit Upput ON transistor OFF Load Operate (relay, etc.) Reset (Between brown and black lines)	NO	Fine positioning indicator Operation (orange) Display Display Display Display Provimity Provimity Display Disp
E2C-EDA7	NC (Normally closed)	Sensing Yes No Operation Lit indicator Not lit Utransistor OFF Load Operate (relay, etc.) Reset (Between brown and black lines)	NC	Proximity Sensor main circuits Control output Control output Control output Control output Control output Control output Black Control output Control output Blue Control output Blue

Note: 1. Setting Areas for Twin-output Models
 Normally open: .....ON between the thresholds for Channel 1 and Channel 2
 Normally closed: ..OFF between the thresholds for Channel 1 and Channel 2
 2. Timing Charts for Timer Settings (T: Set Time)

ON delay	OFF delay	One shot
Sensing Yes object No OFF NC OFF OFF	Sensing Yes object No ON OFF NC OFF OFF OFF	Sensing object No OFF NO OFF NC OFF

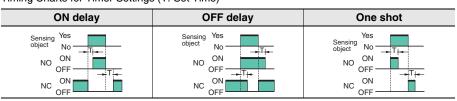
### E2C-EDA



#### Note: 1. Setting Areas for Twin-output Models

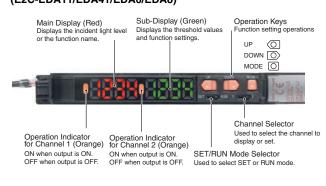
Normally open: .....ON between the thresholds for Channel 1 and Channel 2 Normally closed: .. OFF between the thresholds for Channel 1 and Channel 2

2. Timing Charts for Timer Settings (T: Set Time)

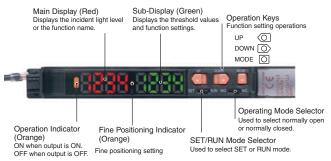


### Nomenclature

#### **Amplifier Units Twin-output Models** (E2C-EDA11/EDA41/EDA6/EDA8)



#### **External-input Models** (E2C-EDA21/EDA51/EDA7/EDA9)



### **Safety Precautions**

#### Refer to Warranty and Limitations of Liability.

#### <u> WARNING</u>

Do not use this product in any safety device used for the protection of human lives.



#### **Precautions for Correct Use**

Do not use this product in operating atmospheres or environments outside the specified ratings.

#### **Amplifier Units**

#### Design

#### **Power ON**

The Sensor is ready to sense an object within 200 ms after turning the power ON. If the load and Sensor are connected to different power supplies, always turn ON the Sensor power first.

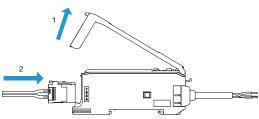
#### Cable

Use an external power cable of cross-section of  $0.3 \text{ mm}^2$  or more for the Amplifier, and the total length of the cable must be 30 m or less.

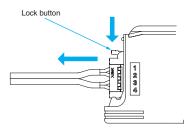
#### **Connecting Sensor Heads**

#### **Connecting and Disconnecting Sensor Heads**

- 1. Open the protective cover.
- 2. Making sure that the lock button is up, insert the fibers all the way to the back of the Connector insertion opening.

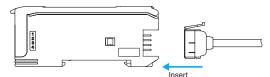


To disconnect the Sensor Head, pull out the fibers while pressing on the lock button.



#### Connecting and Disconnecting Connectors <Connecting Connectors>

1. Insert the Master or Slave Connector into the Amplifier Unit until it clicks into place.



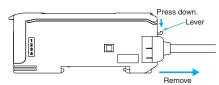
 Apply the supplied seal to the non-connection surface of the Master/Slave Connector.



**Note:** Apply the seal to the grooved side.

#### <Disconnecting Connectors>

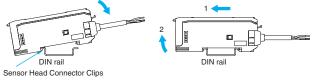
- **1.** Slide the Slave Amplifier Unit.
- 2. After the Amplifier Unit has been separated, press down on the lever on the Connector and remove it. (Do not attempt to remove Connectors without separating them from other Amplifier Units first.)



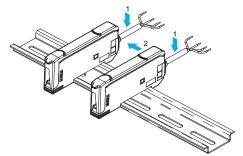
#### Installing and Removing Amplifier Units

#### <Installing Amplifier Units>

1. Install the Units one by one to the DIN rail.



2. Slide one Unit toward the other, match the clips at the front ends, and then bring them together until they "click."



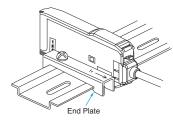
#### <Removing Amplifier Units>

Slide one Unit away from the other and remove them one by one. (Do not remove the connected Units together from the DIN rail.)

- Note: 1. When the Amplifier Units are connected to each other, the operable ambient temperature changes depending on the number of connected Amplifier Units. Check Specifications.
  - 2. Before connecting or disconnecting the Units, always switch power OFF.

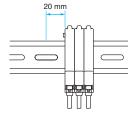
#### End Plate Mounting (PFP-M)

Mount End Plates on Amplifier Units to avoid movement due to vibration. When a Mobile Console is installed, mount the End Plate facing as shown in the following diagram.



### Mounting a Communications Head for the Mobile Console

Leave a space of at least 20 mm on the left side of the Units for a Mobile Console Communications Head.



#### **EEPROM Write Error**

If the data is not written to the EEPROM correctly due to a power failure or static-electric noise, initialize the settings using the keys on the Amplifier Unit.

#### **Optical Communications**

When using more than one Amplifier Unit, mount the Units side-byside. Do not slide or remove Units while they are in use.

#### Miscellaneous

#### Protective Cover

Be sure to put on the Protective Cover before use.

#### **Mobile Console**

Use the E3X-MC11-SV2 Mobile Console for E2C-EDA-series Amplifier Units. Other Mobile Consoles, such as the E3X-MC11, cannot be used.

#### **Sensor Head and Amplifier Unit Connection**

Be sure to use only specified Sensor Head and Amplifier Unit combinations. The E3C-LDA-series Photoelectric Sensor with Separate Digital Amplifier is not compatible, and the E2C-EDA must not be used with products from that series.

#### Warm-up

The digital display will slowly change until the circuits stabilize after the power is turned ON. It takes about 30 minutes after the power is turned ON before the E2C-EDA is ready to sense.

#### **Maintenance Inspection**

- Be sure to turn OFF the power before adjusting, connecting, or disconnecting the Sensor Head.
- Do not use thinner, benzene, acetone, or kerosene to clean the Sensor Head or Amplifier Unit.

### **Sensor Heads**

#### Mounting

#### **Mounting Sensor Heads**

• Use the dimensions from the following table to mount unthreaded cylindrical models (E2C-ED-□□). Do not tighten screws with torque exceeding 0.2 N·m when mounting Sensor Heads.

Model	Tightening range A	Dimpled end of set screw (M3)	A
E2C-EDR6-F	9 to 18 mm	With March	
E2C-ED01	9 to 18 mm		
E2C-ED02	11 to 12 mm		1

Use the torque given in the following table to tighten threaded cylindrical models (E2C-EM.).

Model	Tightening torque	
E2C-EM02	15 N·m max.	
E2C-EM07M	15 N·m max.	
E2C-EM02H	5.9 N·m max.	

- Do not use torque exceeding 0.5 N·m to tighten screws when mounting flat models (E2C-EV□□).
- Use a bending radius of at least 8 mm for the Sensor Head cable.
- Use only the special extension cable to extend the cable between the Sensor Head and the Amplifier Unit.

Model	Cable length
E22-XC2R	2 m
E22-XC7R	7 m

#### Effects of Surrounding Metal

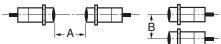
• Provide a minimum distance between the Sensor and the surrounding metal as shown in the table below.

#### Effects of Surrounding Metal (Units: mm)

	•	•	
Model	Counterbore A	Protrusion B	🗕 A dia. →
E2C-EDR6-F	3.1	0	- I II
E2C-ED01	5.4	0	
E2C-ED02	8	0	
E2C-EM02	10	0	
E2C-EM07M	35	20	Т
E2C-EV05	14 × 30	4.8	_
E2C-EM02H	12	0	_

#### **Mutual Interference**

- If more than one Sensor Head is installed face to face or in parallel, make sure that the distances between two Units adjacent to each other are the same as or larger than the corresponding values shown in the following table.
- The distance between Sensor Heads may be narrower than specified with these Sensors because the Mutual Interference Prevention Function is used for optical communications between the Amplifier Units.



#### **Mutual Interference**

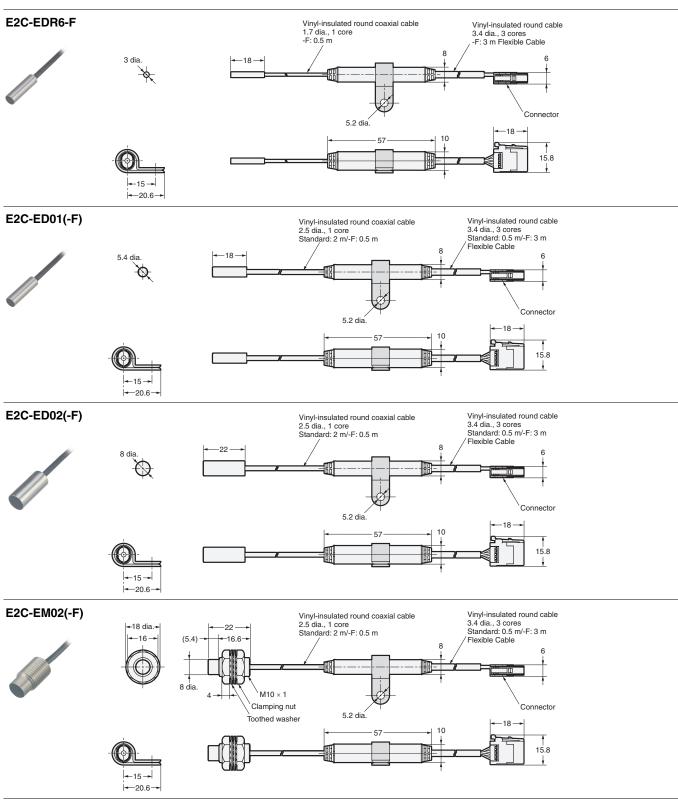
(Units: mm)

Model	Face-to-face arrangement A	Parallel arrangement B	Face-to-face arrangement using the Mutual Interference Prevention Function A	Parallel arrangement using the Mutual Interference Prevention Function B'
E2C-EDR6-F	14	10	3.5	3.1
E2C-ED01	45	20	9	5.4
E2C-ED02	35	30	21	8
E2C-EM02	36	30	21	10
E2C-EM07M	140	120	35	18
E2C-EV05	65	30	21	14
E2C-EM02H	45	30	21	12

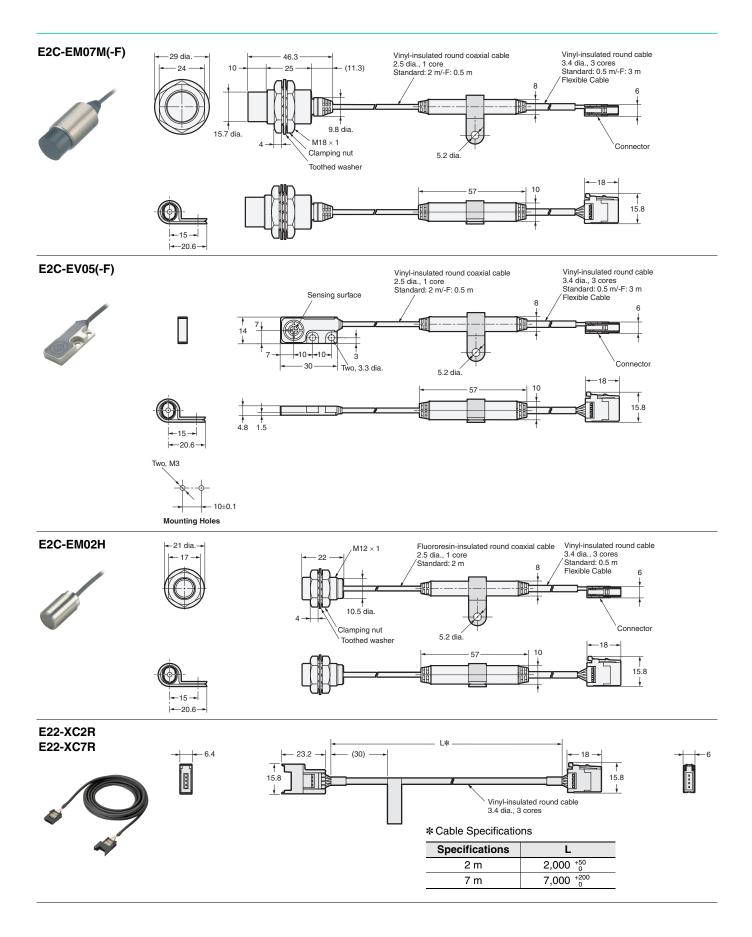
### **Dimensions**

E2C-EDA

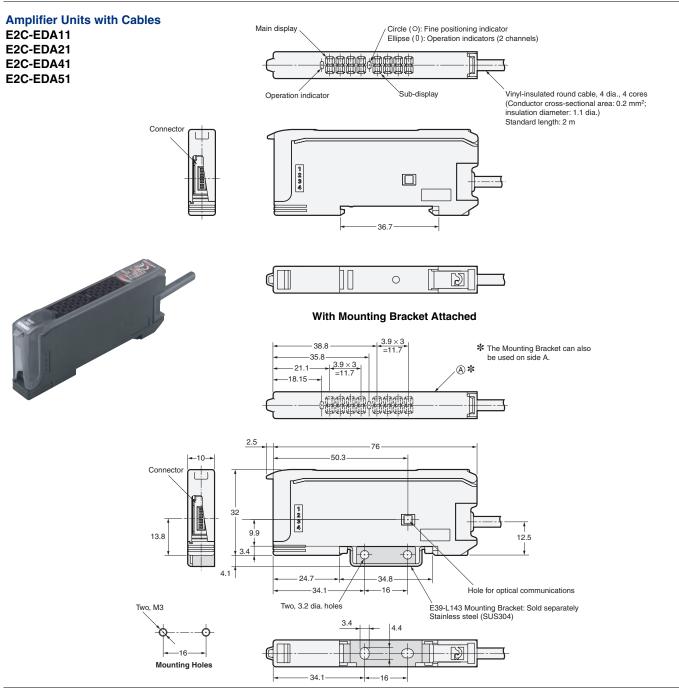
### Sensors



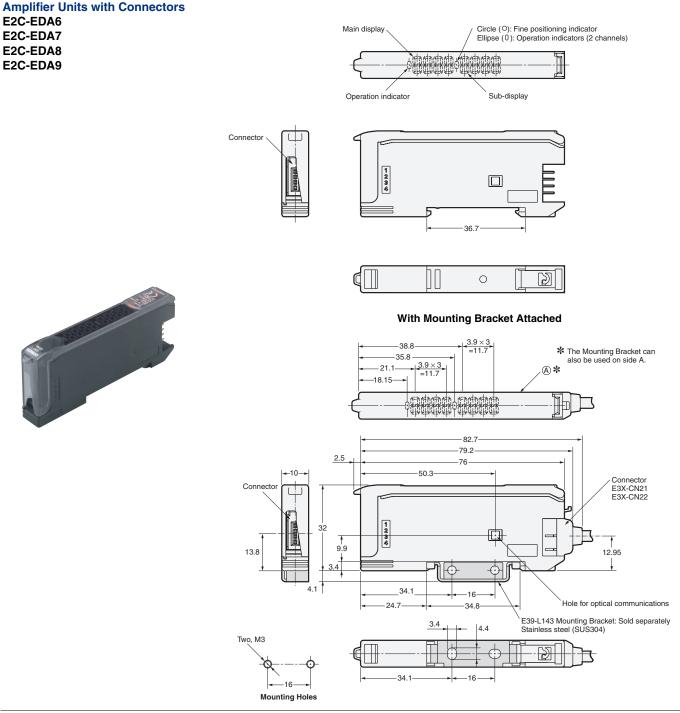
### E2C-EDA







### E2C-EDA



### **Amplifier Unit Connectors**

Refer to E3X-DA-S/MDA for details.

Mobile Console Refer to *E3X-DA-S/MDA* for details.

### Accessories (Order Separately)

Mounting Brackets Refer to *E39-L/F39-L* for details. End Plate Refer to *DIN rail* for details.

#### **Read and Understand This Catalog**

Please read and understand this catalog before purchasing the products. Please consult your OMRON representative if you have any questions or comments.

#### Warranty and Limitations of Liability

#### WARRANTY

OMRON's exclusive warranty is that the products are free from defects in materials and workmanship for a period of one year (or other period if specified) from date of sale by OMRON.

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The following are some examples of applications for which particular attention must be given. This is not intended to be an exhaustive list of all possible uses of the products, nor is it intended to imply that the uses listed may be suitable for the products:

- · Outdoor use, uses involving potential chemical contamination or electrical interference, or conditions or uses not described in this catalog.
- Nuclear energy control systems, combustion systems, railroad systems, aviation systems, medical equipment, amusement machines, vehicles, safety equipment, and installations subject to separate industry or government regulations.
- · Systems, machines, and equipment that could present a risk to life or property.

Please know and observe all prohibitions of use applicable to the products.

NEVER USE THE PRODUCTS FOR AN APPLICATION INVOLVING SERIOUS RISK TO LIFE OR PROPERTY WITHOUT ENSURING THAT THE SYSTEM AS A WHOLE HAS BEEN DESIGNED TO ADDRESS THE RISKS, AND THAT THE OMRON PRODUCTS ARE PROPERLY RATED AND INSTALLED FOR THE INTENDED USE WITHIN THE OVERALL EQUIPMENT OR SYSTEM.

#### **PROGRAMMABLE PRODUCTS**

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#### Disclaimers

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#### DIMENSIONS AND WEIGHTS

Dimensions and weights are nominal and are not to be used for manufacturing purposes, even when tolerances are shown.

#### PERFORMANCE DATA

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